













5400EP 3:1 2K EPOXY PRIMER

ET5400EP-A075 750ml, grey
ET5400EH-B025 250ml, hardener

	Product	2K versatile epoxy primer with anticorrosive protection for automotive, marine and industrial use. Can be used as undercoat or as final coating. Easy application with roll, airless gun, electrostatic gun, HVLP or conventional spraying equipment.
	Substrates	Metal, steel, aluminium, fiberglass, old coatings and body fillers.
	Surface Preparation	Ferrous metal and steel: clean, remove rust by sanding and degrease. Zinc: clean with ammonia alkaline wetting agent. Aluminium: clean, scuff and degrease.
	Application Conditions	10-22°C
	Mixing	By weight 5:1 By volume 3:1
	Dilution	Epoxy thinner
	Pot Life	7-9 hours
	Application Viscosity	Thixotropic
	Spraying Equipment	Airless 0.28-0.33 HVLP 1.5-1.8mm
	Number of layers	Airless 1-2 coats HVLP 2-4 coat
	Flash off	10 mins
	Coating Thickness	30-40 µm per coat
	Drying	45-55 min. at 20°C
	Sanding	Dry P320-P500 or wet P800-P1200
	VOC	EU limiting value for the product (cat. B/c): 540g/l This product contains max. 540 g/l VOC. [4.51 lbs/gal]
	Shelf life	3 years