



440VAF 4:1 2K ACRYLIC PRIMER

ET440VAF-10/B 1L, black ET440VAF-10/G 1L, light grey ET440VAF-30/G 3L, light grey

Product	2K acrylic primer, fast drying and easy sanding.
Substrates	Steel old paint, body filler, OEM primers and fiberglass.
Surface Preparation	In case of application over body filler and putties dry sand with P180-P240 Clean and degrease thoroughly. Use tack cloth for heavy dust.
Application Conditions	18-22°C
Mixing	By volume 4:1 with Etalon ET995 hardener fast and extra fast. By weight: 1000gr (A) - 150gr (B)
Dilution	Acrulic reducer (thinner) 10%
Pot Life	60 min
Application Viscosity	15-19 sec
Spraying Equipment	Gravity spray gun 1.6-1.8mm
Number of layers	2 coats
Flash off	8-10min
Coating Thickness	50-80μm
Drying	3-5 hours at 20°C 30 min at 60°C
Sanding	Dry sanding with P400 for solid colours and P500 for metallics
voc	2004/42/IIB(c)(540)370 g/l
Shelf life	12 months

Technical Data Sheet etalon-refinish.com