



ETALON
PRODUCTS FOR REAL CRAFTSMEN

98PL 2:1 SR CLEARCOAT

ET98PL-SR01 1L
ET98PL-SR05 5L

	Product	2K scratch resistant acrylic clearcoat. High-gloss and excellent durability.
	Substrates	Apply on top of fully dry solvent or water-born base coats.
	Surface Preparation	The use of tack cloth is recommended prior application.
	Application Conditions	18-22°C
	Mixing	2:1 by volume with Etalon ET995 ECO hardener normal, fast, exfast.
	Dilution	No dilution required
	Pot Life	2-3 hours at 20°C
	Application Viscosity	14-15sec at 20°C Ford cup 4
	Spraying Equipment	Gravity feed gun - 1.3mm
	Number of layers	2 coats
	Flash off	5-10 min
	Coating Thickness	45-50 microns
	Drying	Touch Dry: 5-6 hours at 20°C Fully Dry: 16-18 hours at 20°C Sandable after approx. 30min. at 60°C
	Drying with IR lamps	14-15min
	VOC	525 g/l
	Shelf life	12 months